

TRIMITZKYD FINISH 250

Alkyd Finish



Product Description	A single component alkyd gloss enamel finish.	
Recommended Use	A gloss finish coat for mild industrial and marine service, for steel work in non-aggressive environment.	
Characteristics	<ul style="list-style-type: none"> • Easily applied by spray, brush or roller. • Good gloss retention, even in industrial environment. • Suitable for areas of limited chemical exposure. • Excellent maintenance coating, compatible with a wide range of primer and existing coated surface. 	
Physical Data	Colour Gloss Level Volume Solid Dry Film Thickness Number of Coat Theoretical Coverage Temperature Resistance VOC Flash Point Shelf Life Pack Size	Available On Request Gloss Approx. 53% 40 microns per coat 1 - 2 13.20 sq.m/ltr for 40 microns Continuous : 90°C (dry) Intermittent : 115°C (dry) 237 g/ltr 38°C At least 12 months 5 litres; 20 litres
Surface Preparation	Dry abrasive blast to a minimum ISO - Sa 2 or SSPC - SP 6 "Commercial". Blast to achieve a 25 microns anchor profile as indicated with a Keane Tator Surface Profile Comparator. Remove abrasive residue or dust from surface. For aged coating, all intact coatings must be clean, dry and free of all contaminants, sufficiently roughened.	
Application Data	Application Methods Airless Spray Nozzle Tip Nozzle Pressure Conventional Spray Nozzle Tip Nozzle Pressure Brush or Roller Recommended Mixing Ratio Thinner Cleaner Surface Temperature	
		Approx. 0.28 mm (0.011 inch) 10 MPa (approx. 1400 psi) 1.8 - 2.0 mm (0.071 - 0.079 inch) 0.3 MPa (approx. 43 psi) One component Thinner Trimitz 900 Thinner Trimitz 930 Should be 10°C - 49°C, at least 3°C above the dew point to prevent condensation

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Touch Dry	2 hours at 25°C, 1 hour at 32°C
Through Dry	8 hours at 25°C, 4 hours at 32°C
Overcoating	
Minimum	16 hours
Maximum	Unlimited

System Compatibility**Primer**

- Trimitzkyd 240

For other suitable primers, please consult Trimitz Protective Coating.

Safety Precaution

Keep away from heat, spark and open flames. Avoid breathing of vapour on skin and eye contact. Keep container closed and store in cool, ventilated area when not in use.

Proper ventilation and protective measures must be provided during application and drying, to keep vapour concentration within safe limits and to protect against toxic hazard.

Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interior and building.

Disclaimer

The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of continuous product development, and without further notice.